

Part Number: PT948-34181-02

Kit Contents

Item #	Quantity Req'd.	Description
1	1	Driver Side "Tundra" Emblem Cap
2	1	Passenger Side "Tundra" Emblem Cap
3	1	Driver Side "5.7L Engine" Emblem Cap
4	1	Passenger Side "5.7L Engine" Emblem Cap
5	1	Driver Side "SR5" Emblem Cap
6	1	Passenger Side "SR5" Emblem Cap
7	1	Tailgate "4x4" Emblem Cap

Hardware Bag Contents

Item #	Quantity Req'd.	Description
1		

Additional Items Required For Installation

Item #	Quantity Req'd.	Description
1		

Conflicts

None

Recommended Tools

Personal & Vehicle Protection	Notes
Safety Glasses / Gloves	
Special Tools	Notes
Non-Intrusive IR Temperature Probe / Gun	
Installation Tools	Notes
Heat Source	For temperatures under 70°F
Lint-Free Scratch Resistant Cloth	
Special Chemicals	Notes
Cleaner	VDC Approved Cleaner (PPO); Approved Cleaner (DIO)
Clean Water	Bottled Distilled Water

General Applicability

MY18 and newer Tundra vehicles

Recommended Sequence of Application


Item #	Accessory
1	


*Mandatory


Vehicle Service Parts (may be required for reassembly)


Item #	Quantity Req'd.	Description
1		
2		
3		


Legend


 **STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.

 **OPERATOR SAFETY:** Use caution to avoid risk of injury.

 **CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

 **TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.

 **REVISION MARK:** This mark highlights a change in installation with respect to previous issue.

 **SAFETY TORQUE:** This mark indicates that torque is related to safety.

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

1. Prepare for the Installation.

(a) Thoroughly clean all of the installation surfaces.

⚠ NOTE: Always use a clean, lint-free scratch resistant cloth.

⚠ NOTE: Shake VDC cleaner well.

(b) Apply VDC cleaner directly to the cloth (Fig.1-1).

⚠ NOTE: Do NOT spray cleaning solutions directly to vehicle.

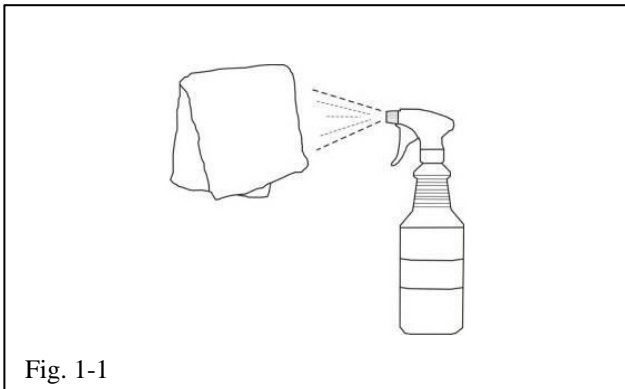


Fig. 1-1

(c) Clean the surface thoroughly and wipe dry immediately with a new clean cloth (Fig. 1-2).

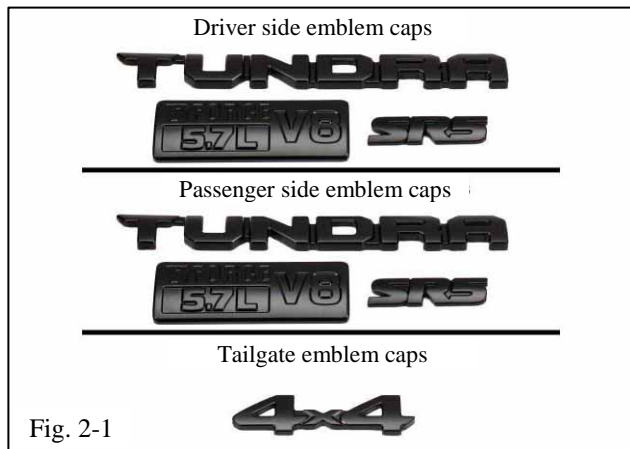
⚠ NOTE: Do not allow cleaner to air dry.

⚠ NOTE: (d) Emblem cap and vehicle installation surface must be between 70°F and 110°F at time of installation.

⚠ NOTE: A heat source may be used to reach minimum temperature if necessary.



Fig. 1-2

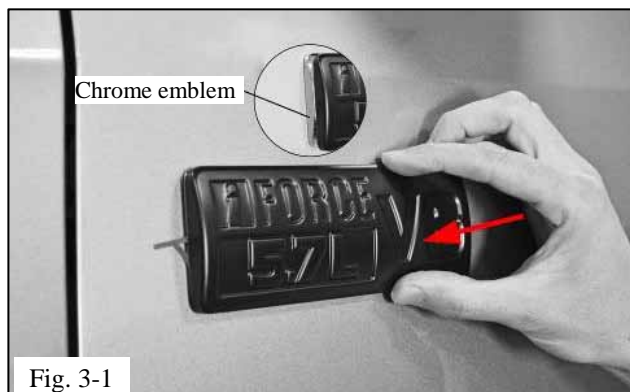


2. Verify Kit Contents.

- (a) Inspect the kit for contents and damage (Fig. 2-1).

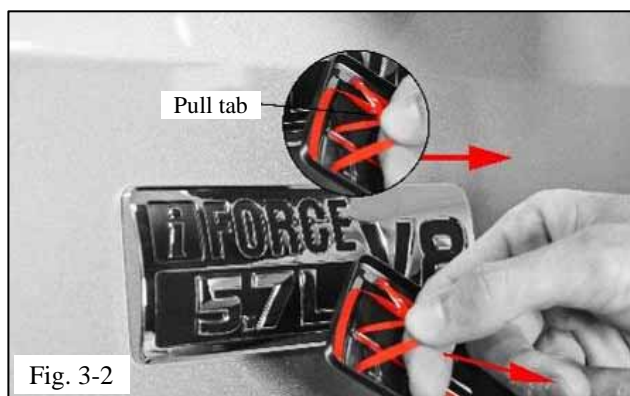
! **NOTE:** Driver and passenger side emblem caps are identical.

! **NOTE:** Vehicle trim level may not include some emblems.



3. Install the 5.7 Engine Emblem Cap.

- (a) Check fitment of the 5.7 engine emblem cap over the factory chrome emblem (Fig. 3-1).



- (b) Using the pull tabs, pull leftward to remove the adhesive liner from the backside of the emblem cap (Fig. 3-2).

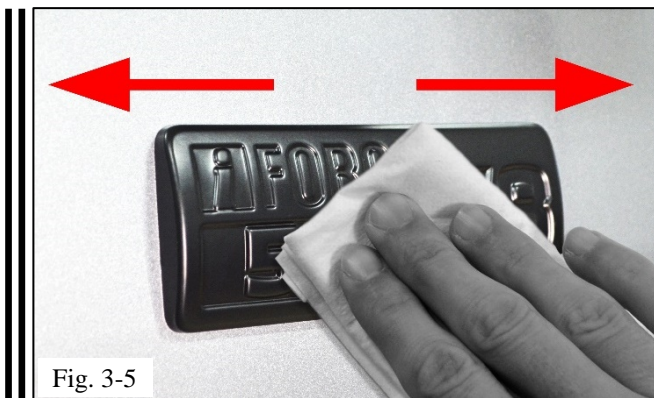
! **NOTE:** Do not touch the adhesive during installation.



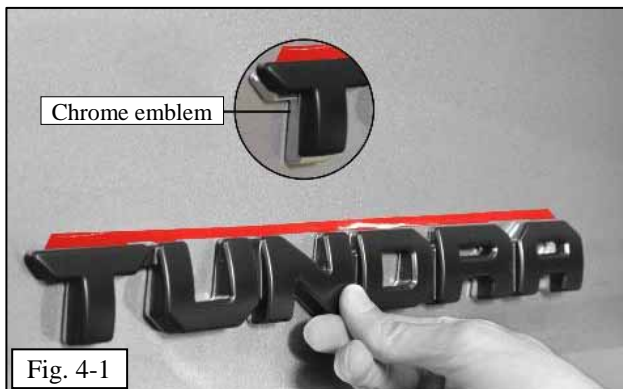
- (c) Position the emblem cap over the factory emblem starting from the top edge then downward, ensuring it is centered (Fig. 3-3).



- (d) Visually verify that the 5.7 engine emblem cap is positioned correctly over the factory emblem and press lightly to adhere (Fig. 3-4).

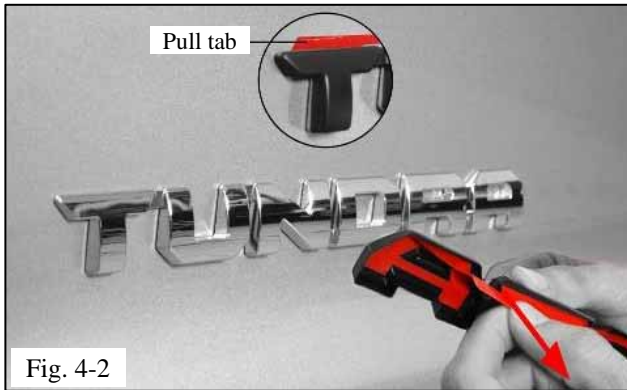


- ⚠ (e) Using a lint-free scratch resistant cloth, press firmly on the emblem cap from the center working outwards to the edges of the emblem cap, to ensure maximum adhesion contact (Fig. 3-5).



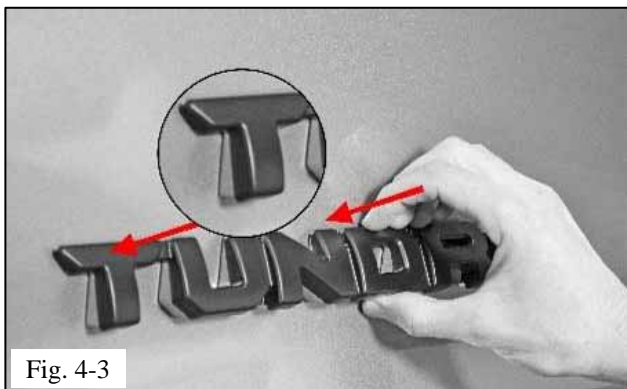
4. Install the Tundra Emblem Cap.

- (a) Check the fitment of the “TUNDRA” emblem cap over the factory chrome emblem (Fig. 4-1).



(b) Using the pull tab, pull leftward to remove the adhesive liner from the backside of the emblem cap (Fig. 4-2)

⚠ NOTE: Do not touch the adhesive during installation.

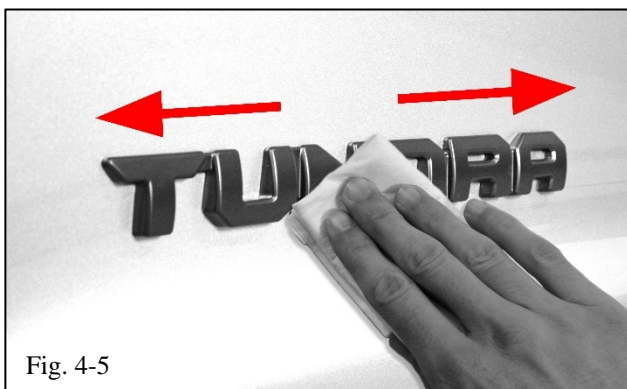


(c) Position the emblem cap over the factory emblem starting from the top edge then downward, ensuring it is centered (Fig. 4-3).



(d) Visually verify that the “TUNDRA” emblem cap is positioned correctly over the factory emblem and press lightly to adhere (Fig. 4-4).

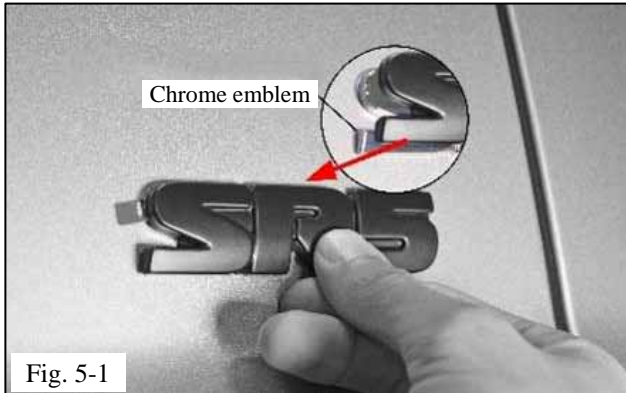
⚠ NOTE: Do not touch the adhesive during installation.



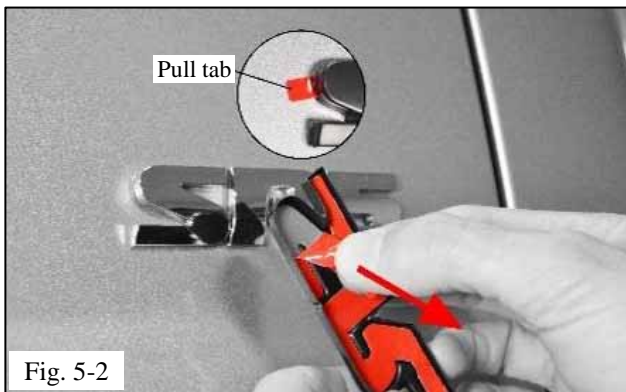
⚠ NOTE: (e) Using a lint-free scratch resistant cloth, press firmly on the emblem cap from the center working outwards to the edges of the emblem cap, to ensure maximum adhesion contact (Fig. 4-5).

5. Install the "SR5" Emblem Cap.

- (a) Check Fitment of the SR5 emblem cap over the factory chrome emblem (Fig. 5-1).

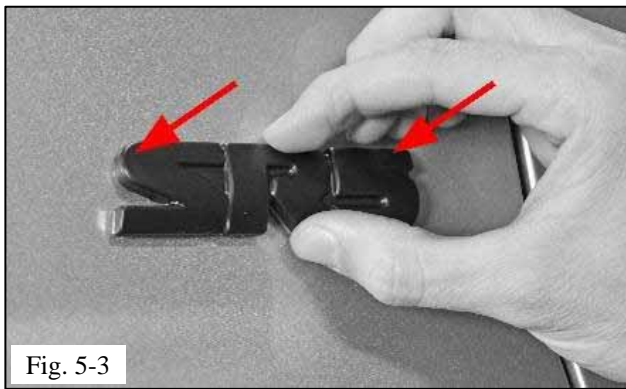


- (b) Using the pull tab, pull leftward to remove the adhesive liner from the backside of the emblem cap (Fig. 5-2).



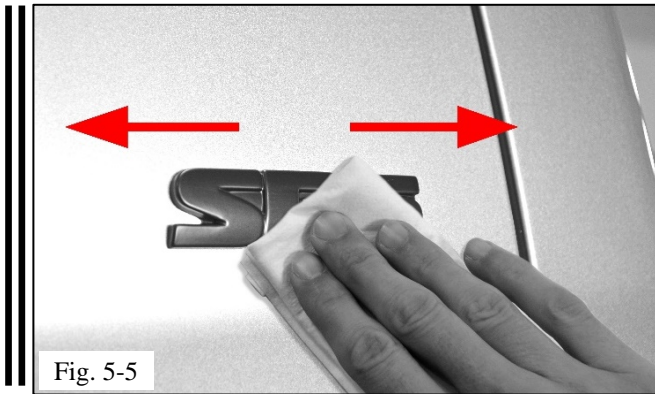
⚠ NOTE: Do not touch the adhesive during installation.

- (c) Position the emblem cap over the factory emblem starting from the top edge then downward, ensuring it is centered (Fig. 5-3).

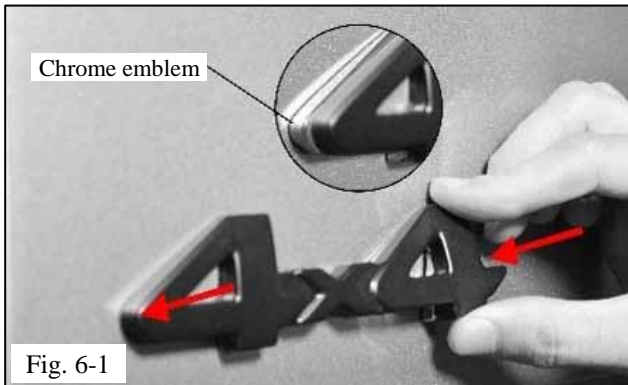


- (d) Visually verify that the SR5 Emblem Cap is positioned correctly over the factory emblem and press lightly to adhere (Fig. 5-4).



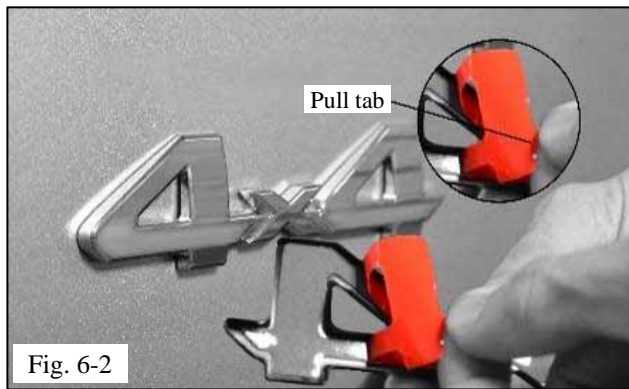


- (e) Using a lint-free scratch resistant cloth, press firmly on the emblem cap from the center working outwards to the edges of the emblem cap, to ensure maximum adhesion contact (Fig. 5-5).



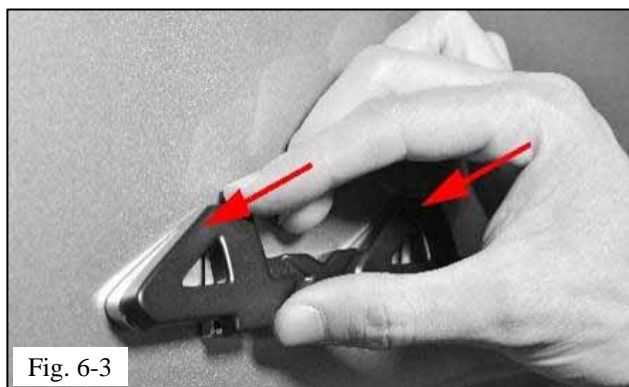
6. Install the 4X4 Emblem Cap.

- (a) Check the fitment of the 4X4 emblem cap over the factory chrome emblem (Fig. 6-1).

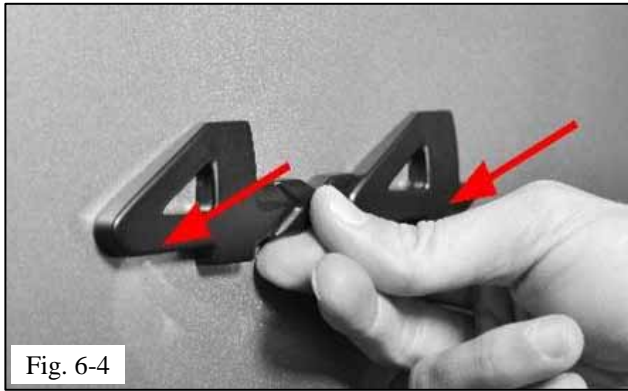


- (b) Using the pull tab, pull leftward to remove the adhesive liner from the backside of the emblem cap (Fig. 6-2).

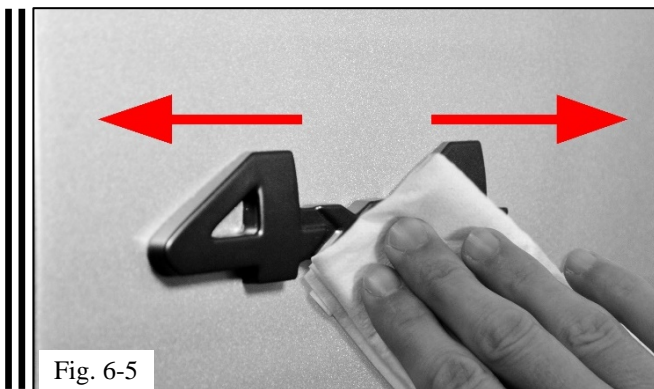
! NOTE: Do not touch the adhesive during installation.




- (c) Position the emblem cap over the factory emblem starting from the top edge then downward, ensuring it is centered (Fig. 6-3).



- (d) Visually verify that the 4X4 emblem cap is positioned evenly over the factory emblem and press lightly to adhere (Fig. 6-4).











-  (e) Using a lint-free scratch resistant cloth, press firmly on the emblem cap from the center working outwards to the edges of the emblem cap, to ensure maximum adhesion contact (Fig. 6-5).

7. Destroy/discard the Unused Emblem Caps.

- (a) The kit contains emblem caps for several trim levels, and non-applicable badge caps; destroy then discard.

 **NOTE: Installation per vehicle grade below.**

Grade	Content	Images
SR/Sport	Tundra(2)	
SR/Sport 4x4	Tundra(2), 4x4(1)	
SR/Sport 5.7 V8	Tundra(2), 5.7 V8(2)	
SR/Sport 5.7 V8 4x4	Tundra(2), 5.7V8(2), 4x4(1)	
SR5	SR5(2), Tundra(2)	
SR5 4x4	SR5(2), Tundra(2), 4x4(1)	
SR5 5.7 V8	SR5(2), Tundra(2), 5.7 V8(2)	
SR5 5.7 V8 4x4	SR5(2), Tundra(2), 5.7 V8(2), 4x4(1)	

TOYOTA TUNDRA 2018 - EXTERIOR EMBLEM
 Checklist - these points **MUST** be checked to ensure a quality installation.

<u>Check:</u>	<u>Look For:</u>
<p><u>Accessory Function Checks</u></p> <p><input type="checkbox"/> Emblem cap adhesive</p> <p><input type="checkbox"/> Emblem cap alignment</p> <p><input type="checkbox"/></p> <p><input type="checkbox"/></p>	<p>Emblem cap should be securely attached to the vehicle; no air pockets or lifting.</p> <p>Emblem cap should properly cover factory chrome emblem within 1mm max allowable gap from the vehicle surface.</p>
<p><u>Vehicle Function Checks</u></p> <p><input type="checkbox"/></p> <p><input type="checkbox"/></p> <p><input type="checkbox"/></p>	
<p><u>Vehicle Appearance Check</u></p> <p><input type="checkbox"/> After accessory, perform a visual inspection.</p> <p><input type="checkbox"/> Verify that all the emblems are installed.</p>	<p>Ensure no damage (including scuffs and scratches) was caused during the installation process.</p> <p>(For PPO installations, refer to TMS Accessory Quality Shipping Standard.)</p>